Technical Data Sheet

Polypak Plastics

integrated.
PACKAGING

(vertical sidebar text) Technical Data Sheet

Reviewed on: 9 June 2025

PRODUCT SPECIFICATION

**ITEM SIZE
AND DESCRIPTION:**   **280 x 420 25um Clear Prima® Loaf Bread Polybag R/F 11**

Polypak Code:	**280420R**	**IPA Code:**	**PFB0617**

Barcode: 942004511421

General Description: Clear unprinted polybags
Reel Form - Bottom Weld

Size:

Polybag opening width:	280	+/- 10mm tolerance
Polybag draw length:	420	+/- 10mm tolerance

Gauge: 25   micron   +/- 10 %   **Weight/1000:**   5.42kg

Packaging: 2000   polybags wound tightly and evenly onto core and poly-overwrap placed over roll.

Base Raw Material: "Prima" - refer to Polypak Plastics master specification sheet "Prima"

Shelf Life: Indefinite. Subject to appropriate storage; i.e. 0-20° out of direct sunlight.

Food Compliance: The material complies with the current United States F.D.A. Regulation 21 C.F.R. 177.1520, EU Commission Regulation No. 10/2011 of January 14, 2011. All materials are B/H/A/ and B/H/T/ free. We guarantee that no regranulated material is used in this product.

Migration Testing: In accordance with Article of Commission Regulation (EU) 10/2011 the overall migration does not exceed 10mg/gm² from plastic materials and articles, with the exception for plastics materials and articles intended to contact infant food (60mg/kg). Further guarantees require specific and product labrotary testing.

Colour: Clear
There is no added masterbatch

Seals: Good even and consistent bottom seal strength to be maintained.

Identification: All polybag rolls to be identified by our standard label. Rolls are packed on timber pallets and stretch wrapped for distribution