

Technical Data Sheet



Reviewed on: 9 June 2025

PRODUCT SPECIFICATION

ITEM SIZE

AND DESCRIPTION: 270 x 500 70um Blue T Prima® Polybag R/F Foodgrade

Polypak Code:	270500R	IPA Code:	PFB0619
Barcode:	942004511414		
General Description:	Blue Tint unprinted polybags Reel Form - Bottom Weld		
Size:	Polybag opening width:	270	+/- 10mm tolerance
	Polybag draw length:	500	+/- 10mm tolerance
Gauge:	70 micron +/- 10 %		Weight/1000: 17.44kg
Packaging:	600 polybags wound tightly and evenly onto core and poly-overwrap placed over roll.		
Base Raw Material:	"Prima" - refer to Polypak Plastics master specification sheet "Prima"		
Shelf Life:	Indefinite. Subject to appropriate storage; i.e. 0-20° out of direct sunlight.		
Food Compliance:	The material complies with the current United States F.D.A. Regulation 21 C.F.R. 177.1520, EU Commission Regulation No. 10/2011 of January 14, 2011. All materials are B/H/A/ and B/H/T/ free. We guarantee that no regranulated material is used in this product.		
Migration Testing:	In accordance with Article of Commission Regulation (EU) 10/2011 the overall migration does not exceed 10mg/gm ² from plastic materials and articles, with the exception for plastics materials and articles intended to contact infant food (60mg/kg). Further guarantees require specific and product labrotary testing.		
Colour:	Blue Tint Colour is achieved by adding masterbatch at loading level for tint requirements of under 1%. All masterbatch comply with United States F.D.A. regulation 21 C.F.R. 177.1520 178.3297 178.3297 requirements for food compliance.		
Seals:	Good even and consistent bottom seal strength to be maintained.		
Identification:	All polybag rolls to be identified by our standard label. Rolls are packed on timber pallets and stretch wrapped for distribution		

PLEASE NOTE:

The information on this specification sheet is confidential.

The Bearer warrants that it will not divulge this information in any form to any other party without the express written approval of Integrated Packaging Ltd

