

INTEGRATED PACKAGING

IPNZ Item	IPNZ Description
EBM0002	600MM x 1500M x 23UM IPEX MACHINE FILM

Properties			
	Unit	Target	Test Method
Colour		Natural Clear	
Film Width	mm	600 (+/- 3mm)	Measuring Tape
Roll Length	M	1500	
Gauge	um	23 (+/- 2um)	
Roll Weight	kg	19.04 (+/- 3%)	Electronic Scale
Tensile Properties Ultimate Stress	MPa	MD 34.0 TD 32.2	ASTM D882
Tensile Properties Elongation	%	MD 518 TD 881	ASTM D882
Puncture Impact Strength (F50)	g	82	ASTM D1709
Elmendorf Tear Resistance	mN	MD 1227 TD 7947	ASTM D1922
Core size ID	mm	77	
Pallets		IP 1200 x 1200mm	
Rolls per pallet		50	
Storage		Before film is used it should be kept out of direct natural light/sunlight and in a well-ventilated area at a cool ambient temperature.	
Product Stewardship and Recyclability		<p>Industrial plastics waste companies and recyclers can collect this material for recycling where enough clean PE film is available.</p> <p>This stretch film is code 4 for New Zealand recycling purposes</p> <p>Cardboard cores can be recycled by Industrial recyclers if film and tape is removed.</p> <p>Cardboard layer boards and wrapping used as packaging on the pallet can be recycled using typical recycling channels</p>	
Food Contact		<p>The materials used to manufacture this item comply with U.S. FDA Title 21 Code of Regulations Parts 170 – 199 and EU – Commission Regulation No 10/2011.</p> <p>This film is intended for use as secondary and tertiary packaging material not in direct food contact</p>	