

INTEGRATED PACKAGING

IPNZ Item	IPNZ Description
EBM0040	500mm x 2500M x 15um IPEX GOLD MACHINE FILM

Properties			
	Unit	Target	Test Method
Colour		Natural	
Film Width	mm	500 (+/- 3mm)	Measuring Tape
Roll Length	M	2500	
Gauge	um	15 (+/- 2um)	
Roll Weight	kg	17.25KG (+/- 3%)	Electronic Scale
Tensile Properties Ultimate Stress	MPa	MD 33.6 TD 25.4	ASTM D882
Tensile Properties Elongation	%	MD 542 TD 746	ASTM D882
Puncture Impact Strength (F50)	g	126	ASTM D1709
Elmendorf Tear Resistance	mN	MD 700 TD 4620	ASTM D1922
Core size ID	mm	77	
Pallets		IP Printed 1200 x 1200mm	
Rolls per pallet		50	
Storage		Before film is used it should be kept out of direct natural light/sunlight and in a well-ventilated area at a cool ambient temperature.	
Product Stewardship and Recyclability		<p>Industrial plastics waste companies and recyclers can collect this material for recycling where enough clean PE film is available.</p> <p>This stretch film is code 4 for New Zealand recycling purposes.</p> <p>Cardboard cores can be recycled by Industrial recyclers if film and tape is removed.</p> <p>Cardboard layer boards and wrapping used as packaging on the pallet can be recycled using typical recycling channels.</p>	
Food Contact		<p>The materials used to manufacture this item comply with U.S. FDA Title 21 Code of Regulations Parts 170 – 199 and EU – Commission Regulation No 10/2011.</p> <p>This film is intended for use as secondary and tertiary packaging material not in direct food contact.</p>	