

### SQ-800 Recommended Maintenance Based on Strap Counts

Check points for 1 million straps and 2 million straps are as follows. For more than 3 million straps, please apply the check points for 2 million straps.

1. Periodic maintenance check points ~Every 1 million straps
  - (1) Rotation of Smoke Fan and cleaning
  - (2) Tension Roller
    - ① Remove ink of printed straps (wiping by thinner or etc.)
    - ② Check if it is wearing or not, adjust the Touch pressure as needed.
  - (3) Elongation of Belts and if there is crack or not.
    - ① Belt 220J3
      - a. Elongation ~ Tension adjustment
      - b. If there is Crack and Peeling or not. If there is peeling, replace it.
  - (4) The effectiveness of Braking and Releasing of Reel Brake
    - ① If Braking is not effective  
----- Adjust SPRING, Check Deterioration of SPRING
    - ② If Releasing is not effective  
----Adjust
  - (5) Heater Cleaning (Remove the dusts on Heater)
  - (6) Damage check on each SPRING
    - ① Press Tension SPRING (Center), (Left)
    - ② Arch Flap SP( $\phi$  0.8,  $\phi$  0.65)
    - ③ Others
  - (7) Clean the dusts on Path way of strap (Pool box, inside the control, arch, etc.) by using Air, etc.
  - (8) Rotation of Cooling fan for Motor and cleaning
2. Periodic maintenance check points ~Every 2 million straps( additional check points to 1 million straps)
  - (1) Running condition of strap(Check the sound of Forwarding), adjustment of Touch pressure
  - (2) Reverse Stroke, check Touch Pressure
  - (3) Tension Touch Pressure, check if Tension Roller is slipping or not and if it is wearing or not.
  - (4) Check if Belt 220J3 is peeling or not
  - (5) Check Heater Temperature and Sealing condition of strap
  - (6) Check Home position